



Dart Aerospace Ltd.  
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K6A 1K7  
Canada

Tel (613) 632-5200

**D3936-3**

**Job Sheet 177803**



**Part No:** D3936-3

**Job Qty:** 10 ea

**Part Name:** Bottom



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/18/18

**Job Tracking No:**

**Due Date:** 5/25/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP RevA: New issue DD verified by:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 10 Ea  |            | 5/25/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/05/31     |
| 100   | Waterjet           | 10 pcs |            | 5/25/18  | 0.00      | 3.97    | Waterjet1             |           | SC 18/05/31     |
| 110   | QC                 | 10 pcs |            | 5/25/18  | 0.00      | 0.00    | QC2 Waterjet-3        |           | SC 18/05/31     |
| 120   | QC                 | 10 pcs |            | 5/25/18  | 0.00      | 0.00    | QC8-3                 |           | 18-06-11        |
| 130   | Brake NC           | 10 pcs |            | 5/25/18  | 0.23      | 1.66    | Brake NC 1            |           | DAS 18-06-11    |
| 140   | QC                 | 10 pcs |            | 5/25/18  | 0.00      | 0.00    | QC5                   |           | JUN 26 2018     |
| 150   | Packaging          | 10 pcs |            | 5/25/18  | 0.00      | 0.00    | Packaging3            |           | DAS JUN 27 2018 |
| 160   | QC21-SA            | 10 Ea  |            | 5/25/18  | 0.00      | 0.00    | QC21                  |           | 21 9-30         |

### Job BOM

| Part / Item  | Component Name     | Quantity            | Operation             | Container |
|--------------|--------------------|---------------------|-----------------------|-----------|
| M6061T6S.040 | 6061-T6 .040 Sheet | 7.8100 sf (.781 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6S.040   | 8        | 239       | 0         |

### Part Specifications

Specifications could not be found.

Plex 5/18/18 11:17 AM Dart.Gagnon.Michelle



1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32

**Instructions:**

Date: 06/06/18

0-08  
S1  
1988

|                              |               |                             |
|------------------------------|---------------|-----------------------------|
| <b>DART AEROSPACE LTD</b>    |               | <b>Work Order:</b> 177803   |
| <b>Description: Bottom</b>   |               | <b>Part Number:</b> D3936-3 |
| <b>Inspection Dwg:</b> D3936 | <b>Rev:</b> A | <b>Page 1 of 1</b>          |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| Ø0.098            | +0.004/-0.001 | 0.099            | 1      |        | ISC-Q1               |          |
| 0.77              | +/-0.030      | 0.776            | 1      |        | Typ                  |          |
| 0.944             | +/-0.010      | 0.943            | 1      |        |                      |          |
| 8.996             | +/-0.010      | 8.999            | 1      |        |                      |          |
| 4.249             | +/-0.010      | 4.250            | 1      |        |                      |          |
| 9.900             | +/-0.010      | 9.902            | 1      |        |                      |          |
| 1.100             | +/-0.010      | 1.103            | 1      |        |                      |          |
| 1.298             | +/-0.010      | 1.299            | 1      |        |                      |          |
| 0.765             | +/-0.010      | 0.768            | 1      |        |                      |          |
| 0.705             | +/-0.010      | 0.707            | 1      |        |                      |          |
| 4.798             | +/-0.010      | 4.799            | 1      |        |                      |          |
| 8.290             | +/-0.010      | 8.294            | 1      |        |                      |          |
| 12.496            | +/-0.010      | 12.499           | 1      |        |                      |          |
| 0.040             | +/-0.010      | 0.040            | 1      |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |

|                        |                    |                            |     |
|------------------------|--------------------|----------------------------|-----|
| <b>Measured by:</b> SC | <b>Audited by:</b> | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b> 18/05/31  | <b>Date:</b>       | <b>Date:</b>               | N/A |

|            |             |               |                   |                 |
|------------|-------------|---------------|-------------------|-----------------|
| <b>Rev</b> | <b>Date</b> | <b>Change</b> | <b>Revised by</b> | <b>Approved</b> |
| A          | 09.09.21    | New Issue     | KJ                | M               |